

Monday, June 13, 2011 8:54:06 AM

All amounts are calculated in domestic currency.

All Vendors PO ID po14257 Receipt Dates from 6/13/2011 to 6/13/2011 All Line Item Types

All Item ID/GL/WOs    All Rec. Employees    All Currencies

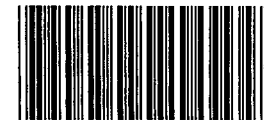
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID\Vendor Name		VC-MAG002	Magna Stainless								
PO14257	1		M303R1.000	f	6/13/2011	6/13/2011	24.0000	\$7.75	0.0000	0	\$186.00
CAD	No		303 Round Bar 1.00 118008	f	24.0000	DESJ02		\$186.00	0.0000	0	
	3		M6061T6B2.000X01. f 250	f	6/13/2011	6/13/2011	20.0000	\$5.80	0.0000	0	\$116.00
	No		6061-T6 Bar 2.00 x 1.25 118008	f	20.0000	DESJ02		\$116.00	0.0000	0	
									Total Received Quantity:		44.0000
									Total Qty to Inspect (PO U/M):		0.0000
									Total Reject Quantity:		0.0000
									Total Receipt Value:		\$302.00
									Total Balance Due Quantity:		0.0000



# Magna Stainless

5775 Kieran St, Saint-Laurent, Quebec H4S 0A3  
Phone: (514) 339-1211 Watts: 1-800-363-6646 Fax: (514) 339-1105



## PACKING LIST

Page 1 of 1

I044691

SOLD TO:  
DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKESBURY, ON K6A 1K7

SHIP TO:  
DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKESBURY, ON K6A 1K7

### SPECIAL INSTRUCTIONS

\*\*\*\*\*STOCK\*\*\*\*

Contact: C.LAVOIE

Ship Terms: PREPAID

MTR:C

Currency		Sales Person	Customer Phone	Customer Fax	Customer PO		
CANADIAN DOLLARS		CHRISTINA ANTONIOU	(613) 632-5200	(613) 632-1053	14257		
Sales Order	Terms		Ship Via		Date Ordered	Date Required	Date Shipped
W049312	NET 30 DAYS		NIR:R-557065-1		06/09/11	06/13/11	06/13/11

Ordered	Back Ordered	Unit	Description	Bundle #	Heat #	Shipped
1		PC	ALUMINUM FLATS AFL 6061 T6 1-1/4" x 2" x R/L 20' 60 LB / 1 PC PER ASTM B211 OR ASTM B221 OR PER QQA 225/8 OR AMS 4117 OR QQA 200/8	L049483	50937	1 1
2		PC	STAINLESS ROUNDS SRB 303 1" x R/L 12' 65 LB / 2 PC MATERIAL PER ASTM A582 SURCHARGE SUR CARBURANT	L051175	9BX1	2 2
Bundles: 1				Approx Weight:		125 LB

Received by: \_\_\_\_\_ Date: \_\_\_\_\_ Signature: \_\_\_\_\_

325 rue Avro  
Pointe-Claire, QC, Canada, H9R 5W3  
Téléphone (514) 697-5120  
Fac-simile (514) 694-8310

**sapa:**

## Test de dureté Rockwell Rockwell Hardness Test

Client / Customer : **MAGNA STAINLESS INC.**

Adresse / Address : **5775 RUE KIERAN  
SAINT LAURENT, QUEBEC  
H4S 0A3**

# commande Sapa/ Sapa order # : **1040013**

# bon de commande / Purchase order # : **14055**

# de matrice / Die # : **MS 16382**

Description : **2" X 1 1/4" FLAT BAR**

Alliage & trempage / Alloy & temper : **6061 T6**

Customer Part #: **N/A**

# Contrôle / Control # : **40801-1**

# Coulée / Cast # : **50937**

Dureté Rockwell E /  
Rockwell E hardness : **95 HRE**

Min. requis /  
Min. required : **88 HRE**

Max. permis /  
Max. permitted : **100 HRE**

Composition chimique typique / Typical chemical composition :

Alliage/Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti
6063	0,20 - 0,60	0,35 Max	0,10 Max	0,10 Max	0,45 - 0,90	0,10 Max	0,10 Max	0,10 Max
6005	0,60 - 0,90	0,35 Max	0,10 Max	0,10 Max	0,40 - 0,60	0,10 Max	0,10 Max	0,10 Max
6005A	0,66 - 0,74	0,14 - 0,28	0,08 - 0,16	0,18 - 0,26	0,46 - 0,54	0,03 Max	0,05 Max	0,05 Max
6061	0,40 - 0,80	0,70 Max	0,15 - 0,40	0,15 Max	0,80 - 1,20	0,04 - 0,35	0,25 Max	0,15 Max
6351	0,7 - 1,3	0,5 Max	0,10 Max	0,40 - 0,80	0,40 - 0,80	---	0,20 Max	0,20 Max

Nous certifions que le matériel fourni rencontre les exigences chimiques telles qu'annoncées par la norme ASTM B-221 excepté pour la section 8.2 (nombre de spécimen) et AMS QQA 200/8 excepté pour la section 4.2.3.1 (nombre de spécimen) qui sont déterminés par les exigences du client.

We hereby certify that the material supplied meets the chemical properties as published by the ASTM B-221 except for section 8.2 (number of specimen) and AMS QQA 200/8 except for section 4.2.3.1 (number of specimen) which is determined by customer requirement.

Sincèrement vôtre,

date : **2011-04-13**

Yours truly,



Gilles Pelletier  
Technicien de la qualité  
Quality technician

P14055

CO28524



# METALLURGICAL TEST REPORT

NORTH AMERICAN STAINLESS  
6870 HIGHWAY 42 EAST  
GHENT, KY 41045

6870 HIGHWAY 42 EAST

P014828

C031979

Certificate: 647492 9

Mail To:

MAGNA STAINLESS

5775 KIERAN STREET

SAINT LAURENT, QC H4S0A3

Ship To:

MAGNA STAINLESS

5775 KIERAN STREET

SAINT LAURENT, QC H4S0A3

Date: 6/02/2011

Page: 1

Customer: 007420 001

Steel: 303

Finish: CD

Your Order: P014828

NAS Order: IN 0120888 04

Corrosion:

## PRODUCT DESCRIPTION:

Round Bar, Annealed, Cold Draw

ASTM A582/05 EN 10204 3.1, ASTM A484/08

AMS 5640U TYPE 1, QQS-764B CONDITION A

## REMARKS:

COMPLIES W/REQUIREMENTS OF DFARS EU DIRECTIVE 2002.95.

EC. ROHS. EAF+AOD+CC. NO WELD REPAIR. MELTED AND MFG IN USA

FREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION

8 110613

Product Id	Skid #	Diameter	Size	Weight	Length	Mark	Pieces	Commodity Code
BD7328 0		1.0000		1.102	144.00	4	1	

## CHEMICAL ANALYSIS

CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan)

HEAT	CM	C	CO	CR	CU	MN	MO	N	NI	P
9BX1	US	.0480	.0890	17.4050	.2850	1.8530	.3535	.0413	8.6520	.0320
		S	SI							
		.3385	.3980							

## MECHANICAL PROPERTIES

Product Id	1 d	HB	2YS	UTS	RA	Elong
	o i	No.	KSI	KSI	%	% 4D
BD7328 0	R L	203.00	79.51	106.57	48.07	41.26

NAS hereby certifies that the analysis on this certification is correct and the material meets the specifications stated.

QC ENGINEER

ERIC HESS

6/02/2011



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO14257**

Purchase Order Date 6/9/2011

PO Print Date 6/9/2011

Page Number 1 of 2

Order From :

VC-MAG002

MAGNA STAINLESS  
5775 RUE KIERAN  
ST LAURENT, QC H4S 0A3  
CA

Contact Name

Vendor Phone

800 363 6646

Vendor Fax

514 339 1105

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**FAKED**  
6/21/10 6/13

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M303R1.000	303 Round Bar 1.00	6/13/2011 Yes	24.00 f	Yours ppd	\$7.7500	\$186.00
		<b>Special Inst:</b> MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582  NOTE: AISI 304/316 NOT ACCEPTABLE					
2	M6061T6S.100	6061-T6 .100 Sheet	6/21/2011 Yes	32.00 sf	Yours ppd	\$14.2188	\$455.00
		<b>Special Inst:</b> MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A- 250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209					
3	M6061T6B2.000X01.250	6061-T6 Bar 2.00 x 1.25	6/13/2011 Yes	20.00 f	Yours ppd	\$5.8000	\$116.00

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required when applicable

Change Nbr: 1

Change Date: 6/9/2011



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO14257**

Purchase Order Date 6/9/2011

PO Print Date 6/9/2011

Page Number 2 of 2

Order From :

VC-MAG002

MAGNA STAINLESS  
5775 RUE KIERAN  
ST LAURENT, QC H4S 0A3  
CA

Contact Name

Buyer

Chantal Lavoie

Vendor Phone

800 363 6646

Requisition Nbr

Vendor Fax

514 339 1105

Tax Resale Nbr

10127-2607

Vendor Account Nbr

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Special Inst:

MATERIAL: 6061-  
T6/T651/T6510/T6511/T62 ALUMINUM  
BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8  
OR AMS 4117/4128/4115/4116 OR QQ-A-  
200/8 OR AMS-Q-200/8 OR AMS 4160 OR  
ASTM B211 OR ASTM B221

4 M6061T6B2.000X02.250 6061-T6 Bar 2.00 x 2.25

6/21/2011

12.00 Yours ppd

\$44.8333

\$538.00

Yes

f

Special Inst:

MATERIAL AS ABOVE

PO Total:

\$1,295.00

MATERIAL CERTIFICATION  
REQ'D UPON DELIVERY

U CL

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required when applicable

Change Nbr: 1

Change Date: 6/9/2011

## Chantal Lavoie

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**From:** Christina Antoniou <cantoniou@magnastainless.com>  
**Sent:** June 7, 2011 4:23 PM  
**To:** Chantal Lavoie  
**Subject:** RE: quote

Hello Chantal,

See below pricing

Please let me know if you have any questions

+ \$ 25.00/fuel surcharge

Christina Antoniou

Magna Inoxydable et Aluminium

ventes internes aérospatiale/inside sales aerospace

5775 rue Kieran

St Laurent QC, H4S 0A3

Tel: (514) 339-1211 Fax: (514)339-1105

[www.magnastainless.com](http://www.magnastainless.com)

**MAGNA3**

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**From:** Chantal Lavoie [mailto:clavoie@dartaero.com]  
**Sent:** June 7, 2011 3:26 PM  
**To:** Christina Antoniou  
**Subject:** RE: quote

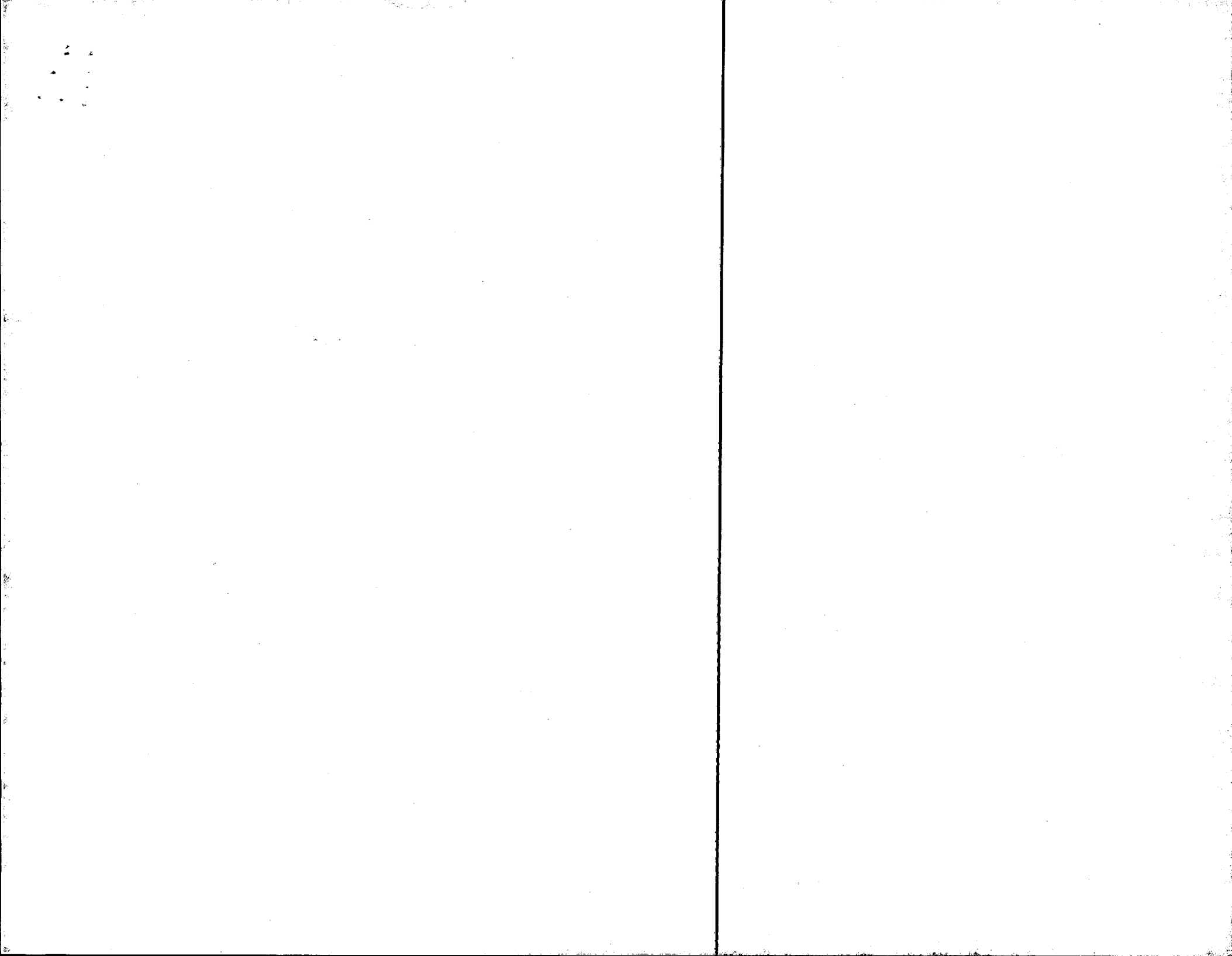
Hi Christina,  
Any pricing yet.  
Thanks  
Chantal

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**From:** Chantal Lavoie [mailto:clavoie@dartaero.com]  
**Sent:** June 6, 2011 2:22 PM  
**To:** Christina Antoniou  
**Subject:** quote

Hi Cristina,  
Please advise price & delivery on material.

17-4 ph bar .250" x 4" x 12 ft \$ 745.00/pc 1 ½ weeks delivery  
303 round bar 1" x 24 ft \$ 93.00/each bar 12' lg stock montreal ✓  
6061-t6 sheet .100 x 32 sf \$ 455.00/pc 1 ½ weeks delivery ✓  
6061-t6 bar 2' x 1.250" x 20 ft \$ 116.00/each bar 20' lg stock Montreal ✓  
6061-t6 bar 2" x 2.250" x 20 ft' lg \$ 538.00/each bar 12' lg 1 ½ weeks delivery





TRANSMISSION VERIFICATION REPORT

TIME : 06/09/2011 14:30  
NAME :  
FAX :  
TEL :  
SER.# : F9N212739

DATE, TIME	06/09 14:29
FAX NO./NAME	15143391105
DURATION	00:00:32
PAGE(S)	02
RESULT	OK
MODE	STANDARD